IN THE CLAIMS

24. (Previously presented) A top rail (1) for an insulated double-skinned freight container having foam insulation (15) between the skins (11, 16, 17, 18), the rail forming a junction between an outer skin (11) of a side wall and an outer skin (18) of a roof panel of the container, the rail comprising a first web portion (2) for attachment to the outer skin of the side wall, an inwardly inclined second web portion (3) at a first obtuse angle (2) to the first portion and a third web portion (4) extending substantially perpendicular to the first web portion (2) for attachment to the outer skin (18) of the roof panel, the rail being adapted to be welded to at least one of the outer skin of the side panel and the outer skin of the roof panel, said third web portion (4) being inwardly inclined at a second obtuse angle (ß) to the second web portion (3) and being provided with an inwardly extending return portion (5) at an edge of the third web portion (4) remote from the second web portion (3) for strengthening the top rail and arranged to be embedded in the foam insulation between the inner and outer skins.

25. (Previously presented) A top rail (1) as claimed in claim 24, wherein said first web portion (2) has an inwardly extending further web portion (6) perpendicular to said first web portion, said further web portion being arranged to be embedded in the foam insulation between the inner and outer skins.

26. (Previously presented) A top rail (1) as claimed in claim 24, wherein the first obtuse angle is between 140 degrees and 160 degrees.

27. (Previously presented) A top rail (1) according to claim 24, wherein an outer

surface of said third web portion (4) is provided with a longitudinal bead (19) against which the outer skin (18) of said roof panel is arranged to abut to provide a welding edge.

28. (Previously presented) An insulated freight container as claimed in claim 27, wherein the rail (1) or the outer skin (11) of the side wall or the outer skin (18) of the roof or combinations thereof are made of aluminum.

29. (Previously presented) An insulated freight container as claimed in claim 27, wherein said outer skin of the roof panel extends on said third web portion.

30. (Previously presented) An insulated freight container as claimed in claim 29, wherein said outer skin extends in a notch on an upper surface of said third web portion.

31. (Previously presented) An insulated freight container as claimed in claim 27, wherein said third web portion extends in said foam insulation (15).